张家港市天立塑料包装厂

呕吐袋/隔离服/一次性手套/围裙/袖套/鞋套

江苏省苏州市张家港市凤凰镇西张沈巷路56号
www.tianlisl.com

Tianli Plastic Packing Factory

vomit bags/gloves/aprons/sleeves/shoe covers/isolation suits/plastic bags

No. 56, Group 3, Xizhang Shuanglong Village, Fenghuang Town, Zhangjiagang City, Suzhou City, Jiangsu Province, China
www.tianli-med.com

Factory Profile

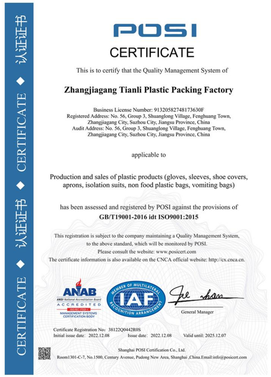
Zhangjiagang Tianli Plastic Packaging Factory is a manufacturing enterprise established in 2003. Located in Zhangjiagang City, Suzhou City, Jiangsu Province. The factory covers an area of over 5000 square meters and has hundreds of employees. Our company has the ability to efficiently develop new products and achieve the capability of mass production from product design to prototype to finished products. The company mainly focuses on OEM and has profound cooperation with major global brands.

张家港市天立塑料包装厂是一家成立于2003年的制造型企业,位于江苏省苏州市张家港市,工厂拥有5000多平米,数百名员工。企业拥有高效的开发新品能力,实现从产品的设计至打样到成品批量生产的能力。企业主要以OEM为主,与全球各大品牌有深远合作。



ISO 9001:2015 | ISO 13485 | ISO 45001 | ISO 14001 | MD | CE | Sedex

vomiting bags/gloves/ sleeves/ shoe covers/ aprons/ isolation suits/non food plastic bags/



POSI

CERTIFICATE

This is to certify that the Quality Management System of

Zhangjiagang Tianli Plastic Packing Factory

Business License Number: 91320582748173630F
Registered Address: No. 56, Group 3, Shuangfeng Village, Fenghuang Town, Zhangjiagang City, Suzhou City, Jiangsu Province, China
Audit Address: No. 56, Group 3, Shuangfeng Village, Fenghuang Town, Zhangjiagang City, Suzhou City, Jiangsu Province, China

applicable to

Production and sales of plastic products (gloves, sleeves, shoe covers, aprons, isolation suits, non food plastic bags, vomiting bags)

has been assessed and registered by POSI against the provisions of

GB/T19001-2016 idt ISO9001:2015

This registration is subject to the company maintaining a Quality Management System, to the above standard, which will be monitored by POSI.
Please consult the website: www.posicert.com
The certificate information is also available on the CNCA official website: http://cx.cnca.cn.

ANAB ACCREDITED ACCREDITED FOR CONFORMITY ASSESSMENT — IAF MUTUAL RECOGNITION ARRANGEMENT

General Manager

Certificate Registration No: 30122Q00442R0S
Initial issue date: 2022.12.08 Issue date: 2022.12.08 Valid until: 2025.12.07

Shanghai POSI Certification Co., Ltd.
Room1301-C-7, No.1500, Century Avenue, Pudong New Area, Shanghai ,China.Email:info@posicert.com

ISO 9001



POSI

CERTIFICATE

This is to certify that the Quality Management System of

Zhangjiagang Tianli Plastic Packing Factory

Business License Number: 91320582748173630F
Registered Address: No. 56, Group 3, Shuangfeng Village, Fenghuang Town, Zhangjiagang City, Suzhou City, Jiangsu Province, China
Audit Address: No. 56, Group 3, Shuangfeng Village, Fenghuang Town, Zhangjiagang City, Suzhou City, Jiangsu Province, China

applicable to

Production and sales of medical plastic products (gloves, sleeves, shoe covers, aprons, isolation suits, plastic bags, vomiting bags) (only for export)

has been assessed and registered by POSI against the provisions of

ISO13485:2016

This registration is subject to the company maintaining a quality management system, to the above standard, which will be monitored by POSI.
Please consult the website: www.posicert.com
The certificate information is also available on the CNCA official website: http://cx.cnca.cn.

ANAB ACCREDITED ACCREDITED FOR CONFORMITY ASSESSMENT — IAF MUTUAL RECOGNITION ARRANGEMENT

General Manager

Certificate Registration No: 30120O01081S
Initial issue date: 2020.02.28 Issue date: 2022.12.08 Valid until: 2026.02.27

Shanghai POSI Certification Co., Ltd.
Room1301-C-7, No.1500, Century Avenue, Pudong New Area, Shanghai ,China.Email:info@posicert.com

ISO 13485



T-Net

ENVIRONMENTAL MANAGEMENT SYSTEM CERTIFICATE

Registration NO: 2310R1116Q1015

We hereby certify that the organization:

Zhangjiagang Tianli plastic packing factory

Unified social credit code: 91320582748173630F

Is in conformity with environmental management system standard:

GB/T24001-2016/ISO 14001:2015

The certificate is valid to the following products/service:
Plastic products, packaging products manufacturing; processing; sales; Chemical raw materials (except dangerous goods), plastic raw and auxiliary materials, gloves, towels, latex products purchase and sale; Packaging and decoration printing; Other printed matter printing. Production of daily masks (non-medical); Sales of daily masks (non-medical); Production of labor protection articles; Labor protection products sales.

Registered address/Business address:No. 56, Group 3, Shuangfeng village, Fenghuang Town, Zhangjiagang City, Jiangsu province

Date of issue: October 27, 2022 Date of expiry: October 26, 2025

The information of this certificate can be found on the official website of china certification and accreditation supervision Network(http://www.cnca.gov.cn/) Carry out query verification if not found it will be invalid certificate.

Kantun International Quality Certification Service(China)Co.,Ltd.
http://www.ktui-tai.com

ISO 14001



DECLARATION OF CONFORMITY
ACCORDING TO (EU) 2017/745 MEDICAL DEVICE REGULATION

EU Representative

SUNGO Europe B.V.
Olympisch Stadion 24, 1076DE
Amsterdam, Netherlands
SRN: NL-AR-000000247

Manufacturer

Name: Zhangjiagang Tianli Plastic Packing Factory
Address: No. 56, Group 3, Shuangfeng Village, Fenghuang Town, Zhangjiagang City, Jiangsu Province, China

Conformity Assessment

Conformity Assessment Procedure
Annex II+III of Regulation (EU) 2017/745

Applicable Standards
EN ISO 14971: 2019
EN ISO 15223-1: 2016
EN 1041:2008+A1:2013
ISO 10993-1: 2018
EN ISO 10993-5: 2009
EN ISO 10993-10: 2013

Remark
The declaration of conformity is valid in connection with the release technical document CE4QA-TL-06
All the supporting documentation is retained at the premises of the manufacturer.
The Declaration of Conformity is exclusively under the sole responsibility of the manufacturer.

Product Information

Name : Vomiting Bag
Model : XS,S,M,L,XL,XXL
GMDN: : 35258
Basic UDI-DI : /
Classification: Class I, According to Rule 1, Annex VIII, Regulation (EU) 2017/745

Declaration

We herewith declare that the above-mentioned products meet the requirements of Medical Device Regulation (EU) 2017/745 and the applicable standards above.

Signature:
Date: Jun 1, 2021
Position: CEO Place: Jiangsu/China

CE



证书号第9876275号

实用新型专利证书

实用新型名称：一种吸吐袋

发 明 人：沈建良

专 利 号：ZL 2019 2 0305156.8

专利申请日：2019年03月11日

专 利 权 人：张家港市天立塑料包装厂

地 址：215614 江苏省苏州市张家港市凤凰镇西双双龙村沈伯路3-21号

授权公告日：2020年01月03日 授权公告号：CN 209847346 U

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局长 申长雨

2020年01月03日

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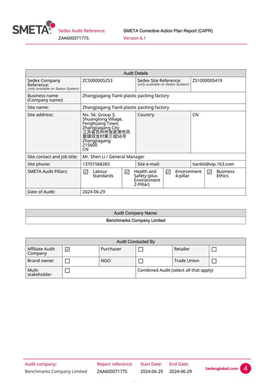

SMETA Sedex Audit Reference: ZA6000071775 SMETA Corrective Action Plan Report (CAPR) Version 6.1

Audit Details			
Sedex Company Reference: (only available on Sedex System)	ZC5000005253	Sedex Site Reference: (only available on Sedex System)	ZS1000005419
Business name (Company name):	Zhangjiagang Tianli plastic packing factory		
Site name:	Zhangjiagang Tianli plastic packing factory		
Site address:	No. 56, Group 3, Shuangfeng Village, Fenghuang Town, Zhangjiagang City, Jiangsu Province 215614(Zhangjiagang) 215614	Country:	CN
Site contact and job title:	Mr. Shen Li / General Manager		
Site phone:	13755166283	Site e-mail:	tianlisb@vip.163.com
SMETA Audit Pillars:	☑ Labour Standards ☑ Health and Safety (Mandatory 1 Pillar) ☑ Environment ☑ Business Ethics		
Date of Audit:	2024-06-29		

Audit Company Name:
Benchmarks Company Limited

Audit Conducted By					
Affiliate Audit (Group)	☑	Purchaser	☐	Retailer	☐
Brand owner	☐	NGO	☐	Trade Union	☐
Multi-stakeholder	☐			Combined Audit (select all that apply)	

Audit company:	Report reference:	Start Date:	End Date:
Benchmarks Company Limited	ZA6000071775	2024-06-29	2024-06-29

Sedex



T-Net

OCCUPATION HEALTH AND SAFETY MANAGEMENT SYSTEM CERTIFICATE

Registration NO: 2310R1116Q1029

We hereby certify that the organization:

Zhangjiagang Tianli plastic packing factory

Unified social credit code: 91320582748173630F

Established occupational health and safety Management system meets standards GB/T45001-2020/ISO 45001:2018

The certificate is valid to the following products/service:
Plastic products, packaging products manufacturing; processing; sales; Chemical raw materials (except dangerous goods), plastic raw and auxiliary materials, gloves, towels, latex products purchase and sale; Packaging and decoration printing; Other printed matter printing. Production of daily masks (non-medical); Sales of daily masks (non-medical); Production of labor protection articles; Labor protection products sales.

Registered address/Business address:No. 56, Group 3, Shuangfeng village, Fenghuang Town, Zhangjiagang City, Jiangsu province

Date of issue: October 27, 2022 Date of expiry: October 26, 2025

The information of this certificate can be found on the official website of china certification and accreditation supervision Network(http://www.cnca.gov.cn/) Carry out query verification if not found it will be invalid certificate.

Kantun International Quality Certification Service(China)Co.,Ltd.
http://www.ktui-tai.com

ISO 45001



CIBG
Ministerie van Volksgezondheid, Welzijn en Sport

SUNGO Europe B.V.
T.a.v. de heer R. Luo
Olympisch Stadion 24
1076 DE Amsterdam

Datum: 7 juni 2021
Betreft: notificatie medische hulpmiddelen klasse I

Geachte heer Luo,

Hierbij bevestig ik de ontvangst op 21 mei 2021 van de notificatie van de medische hulpmiddelen klasse I, zoals bedoeld in artikel 40 van verordening (EU) 2017/745 van het Europees parlement en de Raad van 5 april 2017 betreffende medische hulpmiddelen, tot wijziging van Richtlijn 2001/83/EG, Verordening (EG) 178/2002 en Verordening (EG) 1223/2009 en tot intrekking van Richtlijnen 90/385/EEG en 93/42/EEG (PbEU 2017, L 117) (MDR). Ik verzoek u om in de verdere correspondentie over een of meer van deze producten het bijbehorende kenmerk te vermelden en het bij kennisgevingsnummer bij de hand te houden.

Aprons
(geen merknaam) (NL-CA002-2021-60033)
Gloves
(geen merknaam) (NL-CA002-2021-60030)
Isolation gown
(geen merknaam) (NL-CA002-2021-60024)
Shoe covers
(geen merknaam) (NL-CA002-2021-60032)
Sleeves
(geen merknaam) (NL-CA002-2021-60031)
Vomiting Bag
(geen merknaam) (NL-CA002-2021-60035)

Ik wijs u erop dat medische hulpmiddelen die op de markt gebracht worden volgens de MDR over een systeem voor hulpmiddelovereenkomst (UDI) moeten beschikken[1] en dat fabrikanten, gemachtigden en importeurs in de Europese databank voor Europese hulpmiddelen (Eudamed) moeten worden geregistreerd[2]. Bijlage VI van de MDR bevat de bij de registratie te verstrekken gegevens.

[1] Zie o.a. art. 29 MDR.
[2] Zie o.a. art. 31 MDR.

Pagina 1 van 2

MDR



证书号第5446533号

外观设计专利证书

外观设计名称：吸吐袋

设 计 人：沈建良

专 利 号：ZL 2019 3 0097384.3

专利申请日：2019年03月11日

专 利 权 人：张家港市天立塑料包装厂

地 址：215614 江苏省苏州市张家港市凤凰镇西双双龙村沈伯路3-21号

授权公告日：2019年11月05日 授权公告号：CN 305417780 S

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局长 申长雨

2019年11月05日

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panten

VOMIT BAG

技术名称	技术参数
材料:	PE
尺寸:	380mm*170mm*0.04mm*φ124mm
克重:	17克/件
颜色:	蓝色,蓝白色,白色,等.
包装方式:	50件/中袋,600件/箱
证书:	ISO9001,ISO13485,CE,MDR
最少起订量:	10000件
备注:	颜色和包装可以定制

Technical Name	Technical Parameters
Material:	PE
Size:	380mm*170mm*0.04mm*φ124mm
Gram Weight:	17g/pc
Color:	blue, sky blue,white, etc.
Packing:	50pcs/middle bag,600pcs/ctn
Certificate:	ISO9001,ISO13485,CE,MDR
MOQ:	10000pcs
Remark:	Color and Packing can be customized

选配	技术参数
干燥剂:	4g/包,7g/小袋
湿巾:	125mm*65mm*4g/袋

Optional	Technical Parameters
SAP:	4g/pc,7g/pc
Wet Wipes:	125mm*65mm*4g/pc

vomiting bags/gloves/ sleeves/ shoe covers/ aprons/ isolation suits/non food plastic bags/









SAP



Wet Wipes

CPE Gown

技术名称	技术参数
材料:	CPE
尺寸:	110*188cm/ 118*190cm/ 119*196cm
克重:	25-70克/件
颜色:	蓝色,白色,等.
包装方式:	1件/小袋,10件/中袋,100件/箱
证书:	ISO9001,ISO13485,CE,MDR
最少起订量:	50000件
备注:	颜色和包装可以定制

选配	技术参数
内盒:	1件/小袋,20件/内盒,200件/箱
袖口:	拇指袖口/橡筋袖口

Technical Name	Technical Parameters
Material:	CPE
Size:	110*188cm/ 118*190cm/ 119*196cm
Gram Weight:	25-70g/pc
Color:	blue, white, etc.
Packing:	1pc/bag,10pcs/middle bag,100pcs/ctn
Certificate:	ISO9001,ISO13485,CE,MDR
MOQ:	50000pcs
Remark:	Color and Packing can be customized

Optional	Technical Parameters
Inner box:	1pc/bag,20pcs/inner box,200pcs/ctn
Cuff:	Thumb cuff/ Rubber cuff

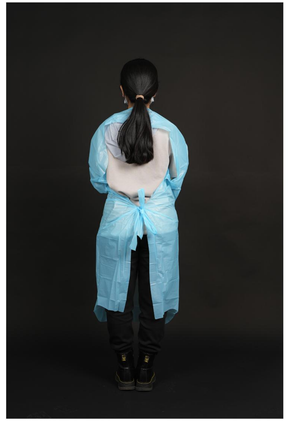
vomiting bags/gloves/ sleeves/ shoe covers/ aprons/ isolation suits/non food plastic bags/













PE Gloves

技术名称	技术参数
材料:	PE,CPE,TPE
尺寸:	S,M,L,XL,50cm,60cm,90cm
克重:	0.7-11克/只
颜色:	透明,蓝色,等.
包装方式:	100只/袋,10000只/箱
证书:	ISO9001,ISO13485,CE,MDR,Sedex
最少起订量:	100000只
备注:	颜色和包装可以定制

Technical Name	Technical Parameters
Material:	PE,CPE,TPE
Size:	S,M,L,XL,50cm,60cm,90cm
Gram Weight:	0.7-11g/pc
Color:	no color,blue, etc.
Packing:	100pcs/bag,10000pcs/ctn
Certificate:	ISO9001,ISO13485,CE,MDR,Sedex
MOQ:	100000pcs
Remark:	Color and Packing can be customized

选配	技术参数
内盒:	100只/盒,5000只/箱
袖口:	橡筋袖口

Optional	Technical Parameters
Inner box:	100pcs/inner box,5000pcs/ctn
Cuff:	Rubber cuff

vomiting bags/gloves/ sleeves/ shoe covers/ aprons/ isolation suits/non food plastic bags/





PE/PVC Aprons

技术名称	技术参数
材料:	PE,CPE,PVC
尺寸:	64*110cm/71*117cm/80*140cm
克重:	PE类:10-35克/条　　PVC类:70-700克/条
颜色:	透明,蓝色,乳白色,等.
包装方式:	100条/袋,1000条/箱　PVC类:1条/袋,50条/箱
证书:	ISO9001,ISO13485,CE,MDR,Sedex
最少起订量:	PE类:100000条　　PVC类:1000条
备注:	颜色和包装可以定制

Technical Name	Technical Parameters
Material:	PE,CPE,PVC
Size:	64*110cm/71*117cm/80*140cm
Gram Weight:	PE :10-35g/pcs　PVC :70-700g/pcs
Color:	no color,blue,white etc.
Packing:	PE:100pcs/bag,1000pcs/ctn　PVC :1pc/bag,50pcs/ctn
Certificate:	ISO9001,ISO13485,CE,MDR,Sedex
MOQ:	PE :100000pcs　PVC :1000pcs
Remark:	Color and Packing can be customized

选配	技术参数
PVC类:	拷边
PE类:	1条/小袋,内袋印刷

Optional	Technical Parameters
PVC Series:	serging
Cuff Series:	1pc/small bag,bag printing

vomiting bags/gloves/ sleeves/ shoe covers/ aprons/ isolation suits/non food plastic bags/

PE Aprons　PE 围裙



PVC Aprons　PVC 围裙









PE/PVC Sleeve

技术名称	技术参数	
材料:	PE,CPE,PVC	
尺寸:	PE类:40*20cm	PVC类:46*21cm
克重:	PE类:4克/只	PVC类:22、45克/只
颜色:	透明,蓝色,乳白色,等.	
包装方式:	100只/袋,1000只/箱	
证书:	ISO9001,ISO13485,CE,MDR,Sedex	
最少起订量:	PE类:100000只	PVC类:10000只
备注:	颜色和包装可以定制	

选配	技术参数

Technical Name	Technical Parameters	
Material:	PE,CPE,PVC	
Size:	PE:40*20cm	PVC:46*21cm
Gram Weight:	PE :4g/pc	PVC :22、45g/pc
Color:	no color,blue,white etc.	
Packing:	100pcs/bag,1000pcs/ctn	
Certificate:	ISO9001,ISO13485,CE,MDR,Sedex	
MOQ:	PE :100000pcs	PVC :10000pcs
Remark:	Color and Packing can be customized	

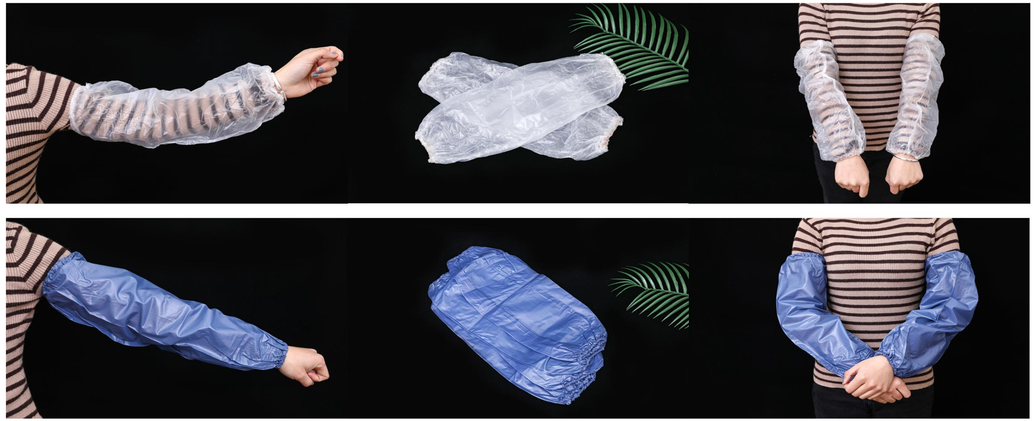
Optional	Technical Parameters

vomiting bags/gloves/ sleeves/ shoe covers/ aprons/ isolation suits/non food plastic bags/

PE Sleeve　　PE 袖套



PVC Sleeve　　PVC 袖套



PE/CPE/PVC Shoe Cover

技术名称	技术参数	
材料:	PE,CPE,PVC	
尺寸:	PE类:35*15cm	PVC类:42*25cm
克重:	PE类:6克/只	PVC类:33克/只
颜色:	透明,蓝色,等.	
包装方式:	100只/袋,1000只/箱	
证书:	ISO9001,ISO13485,CE,MDR,Sedex	
最少起订量:	PE类:100000只	PVC类:10000只
备注:	颜色和包装可以定制	

Technical Name	Technical Parameters	
Material:	PE,CPE,PVC	
Size:	PE:35*15cm	PVC:42*25cm
Gram Weight:	PE :6g/pc	PVC :33g/pc
Color:	no color,blue, etc.	
Packing:	100pcs/bag,1000pcs/ctn	
Certificate:	ISO9001,ISO13485,CE,MDR,Sedex	
MOQ:	PE :100000pcs	PVC :10000pcs
Remark:	Color and Packing can be customized	

选配	技术参数	
PE靴套:	50*38cm	18克/只

Optional	Technical Parameters	
PE Long Shoe Cover:	50*38cm	18g/pc

vomiting bags/gloves/ sleeves/ shoe covers/ aprons/ isolation suits/non food plastic bags/

PE Shoe Cover PE 鞋套



PE Long Shoe Cover PE靴套



PVC Shoe Cover PVC 鞋套

